



Bergamid™ B65 G30 black

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
RoHS Compliance	• RoHS Compliant
Forms	• Pellets

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.36 g/cm ³	1.36 g/cm ³	DIN 53479
Ash Content	30 %	30 %	ISO 3451
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	1.09E+6 psi	7500 MPa	ISO 527-2/1
Tensile Stress (Break, 73°F (23°C))	17400 psi	120 MPa	ISO 527-2/5
Tensile Strain (Break, 73°F (23°C))	3.0 %	3.0 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	4.8 ft·lb/in ²	10 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	24 ft·lb/in ²	50 kJ/m ²	ISO 179/1eU
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	383 °F	195 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	374 °F	190 °C	ISO 75-2/A
Maximum Use Temperature -- ³	194 °F	90 °C	IEC 60216
Short Time	374 °F	190 °C	
Melting Temperature (DSC)	433 °F	223 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	IEC 93
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 93

Notes

¹ Typical values are not to be construed as specifications.

² ±0.03 g/cm³

³ Continuous (GTP 50% Tensile)